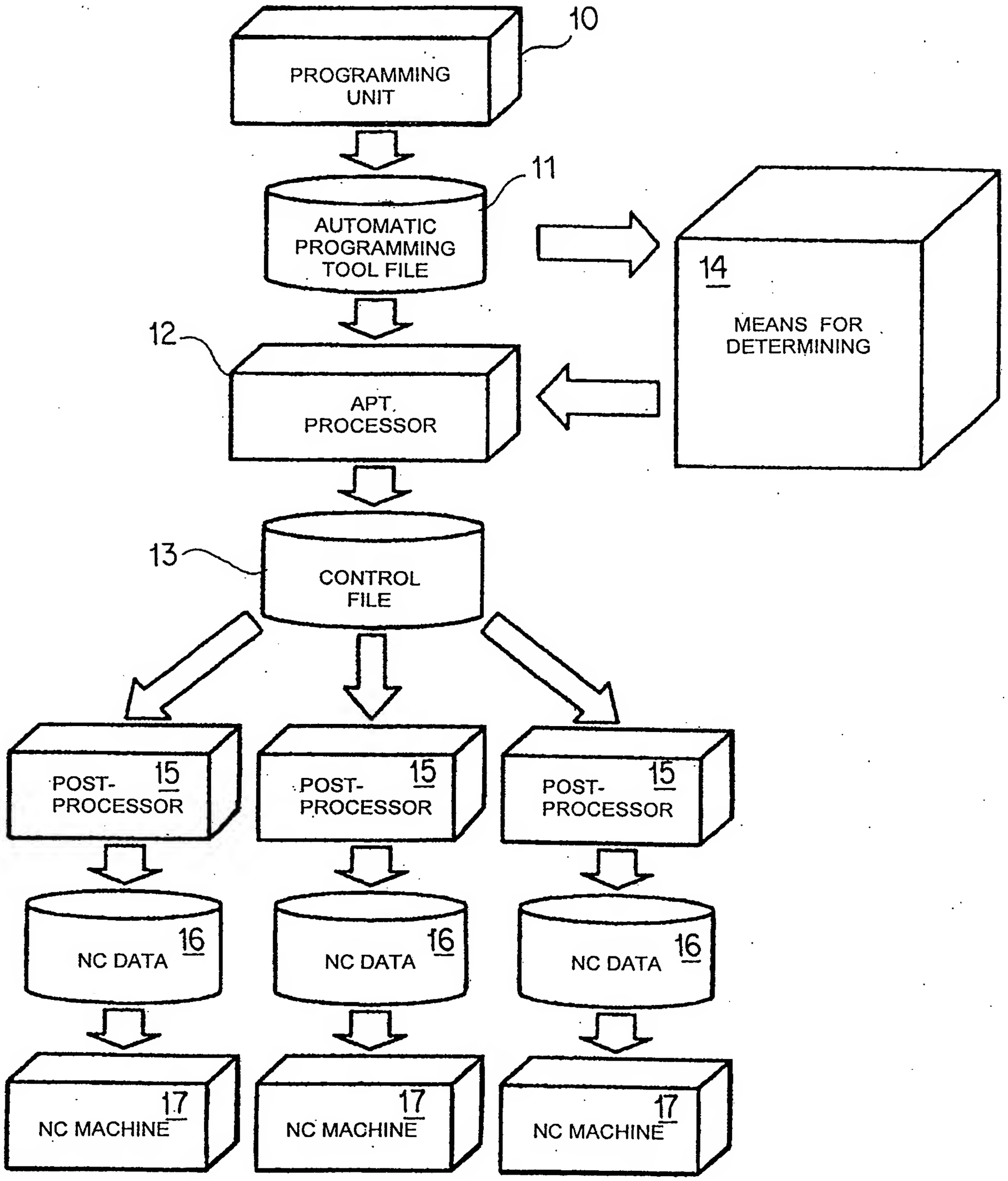
10
PROGRAMMING UNIT
11
AUTOMATIC PROGRAMMING TOOL FILE
14
MEANS FOR DETERMINING
12
APT PROCESSOR
13
CONTROL FILE
POST-PROCESSOR 15
POST-PROCESSOR 15
POST-PROCESSOR 15
NC DATA 16
NC DATA 16
NC DATA 16
NC MACHINE 17
NC MACHINE 17
NC MACHINE 17

Fig. 1